

# Work Order ID 70831

Wednesday, June 15, 2011 2:54:17 PM

*Sup TBM*



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Item ID:	D3183-045	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Bearing Assembly					
Start Date:	6/15/2011	Start Qty:	6.00		Cust Item ID:	
Required Date:	6/15/2011	Req'd Qty:	6.00		Customer:	
Reference:						

Approvals:	Process Plan:	<i>W</i>	Date:	Tooling:	Date:	Run	Start	
	QC:		Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D3183	Rev C1								

130  
 Small Fab 0.00  
 Small Fab Memo 0.00  
 Small Fab Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

*5/6/15 (6)*

140  
 QC5- Inspect part completeness to step on W/O 0.00  
 QC Memo 0.00  
 Quality Control

*8/6/15*

*(x6)*

150  
 Identify as per dwg & Stock Location *23SB* 0.00  
 Packaging Memo 0.00  
 Packaging

*11/6/15 (60) ✓*

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Item ID: D3183-045

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearing Assembly

Start Date: 6/15/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 6/15/2011 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/15  
ME  
11-06-15

# Picklist Print

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Work Order ID: 70831

Parent Item: D3183-045

Parent Item Name: Bearing Assembly



Start Date: 6/15/2011

Required Date: 6/15/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP A 04.02.18 New issue KJ/DS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3183-5  Bearing		Manufactured	No			110	Each	13.0000	1				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST236				13					
				67529				1					
				68933				12					
D3183-9  Cap		Manufactured	No				Each	8.0000	6				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST236				8					
				67366				8					

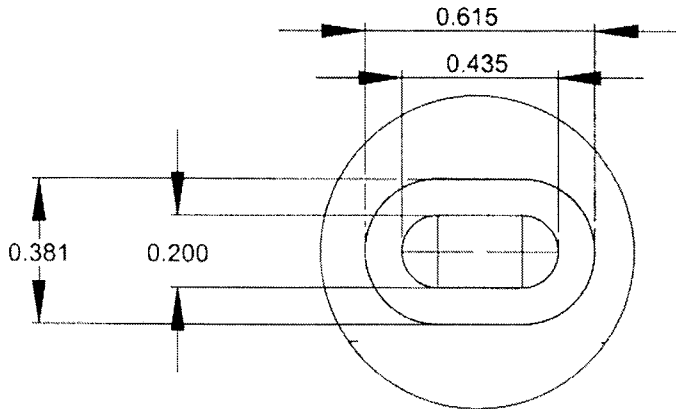
*ES 11/06/15*

*6*  
*ES 11/06/15*

*6*



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3183</b>	REV. C SHEET 4 OF 4
DATE <b>04.02.17</b>	TITLE <b>BRACKET ASSEMBLY</b>		SCALE 1:1

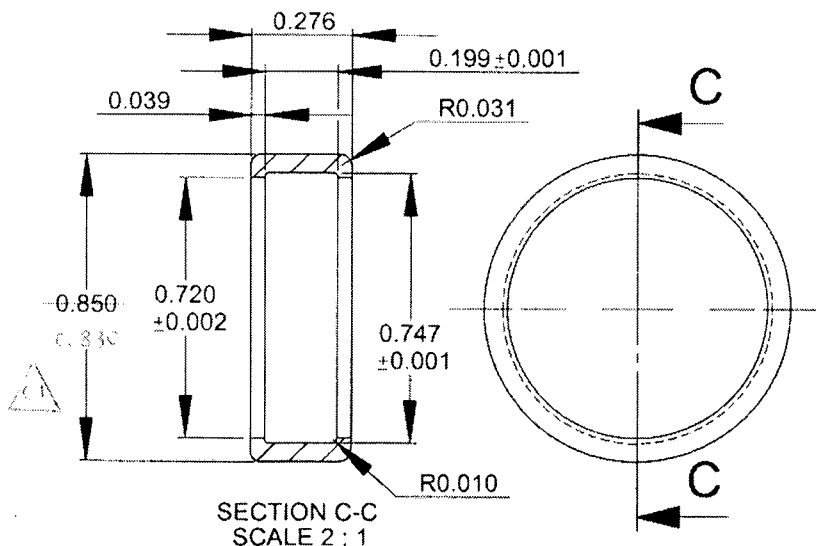
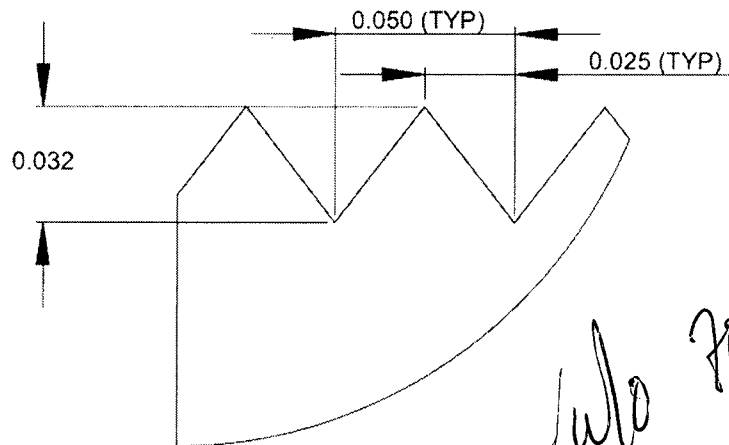


DETAIL A (2 : 1)

RELEASED  
04/03/01

DEO ATTACHED

DETAIL B (20 : 1)



**D3183-9 CAP**

- 1) MATERIAL: DELRIN ROD, Ø1.00  
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

**D3183-045 BEARING ASSEMBLY**

- 1) ASSEMBLE D3183-5 BEARING AND  
D3183-9 CAP

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